

79471

Versic 1.6 PRD	on	Revision Date: 05/07/2020	15	DS Number: 00000071434 0SUS / Z8 / 0001	Date of last issue: 03/09/2020 Date of first issue: 09/06/2016 N46 / 0039772951 / 0000821294	
SECTION 1. IDENTIFICATION						
Product name		:	: Benzoflex(TM) 9-88 Plasticizer			
Product code		:	P3260109			
Manufacturer or supplier's		deta	ails			
Company name of supplier		:	: Eastman Chemical Company			
Address		:	200 South Wilcox Drive Kingsport TN 37660-5280			
т	Telephone		:	(423) 229-2000		
E	Emergency telephone		:	CHEMTREC: +1-800-424-9300, +1-703-527-3887 CC		
Recommended use of the of Recommended use			emical and restrictions on use : Plasticizer			
Restrictions on use		:	None known.			

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

Chemical name	CAS-No.	Concentration (% w/w)
benzoate esters	proprietary	100

SECTION 4. FIRST AID MEASURES

If inhaled	:	Move to fresh air. Treat symptomatically. If symptoms persist, call a physician.
In case of skin contact	:	Wash off with soap and water. If symptoms persist, call a physician.
In case of eye contact	:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.



Vers 1.6 PRD	sion	Revision Date: 05/07/2020	15	DS Number: 0000071434 SUS / Z8 / 0001	Date of last issue: 03/09/2020 Date of first issue: 09/06/2016 N46 / 0039772951 / 0000821294	
				Seek medical adv	ice.	
If swallowed		:	Seek medical advice.			
Most important symptoms and effects, both acute and delayed		:	None known.			
	Notes to physician		:	Treat symptomatically.		
SECTION 5. FIRE-FIGHTING MEASU			ASL	JRES		
	Suitable extinguishing media		:	Carbon dioxide (CO2) Dry chemical Water spray		
	Unsuitable extinguishing : media		:	Do not use a solid water stream as it may scatter and sprea fire. Do NOT use water jet.		
	Hazard ucts	lous combustion prod-	:	: No hazardous combustion products are known		
	Further	information	:	: None known.		
	Special protective equipment : for fire-fighters		Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.			

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Wear appropriate personal protective equipment. Local authorities should be advised if significant spillages cannot be contained.
Environmental precautions	:	Avoid release to the environment.
Methods and materials for containment and cleaning up	:	Sweep up or vacuum up spillage and collect in suitable container for disposal. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	None known.
Advice on safe handling	:	Do not swallow. Wash thoroughly after handling.
Conditions for safe storage	:	Keep tightly closed.



79471

		r: Date of last issue: 03/09/2020
1.6 05/07/202 PRD	0 1500000714 SDSUS / Z8 / 00	

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters						
Contains no substances with occupational exposure limit values.						
Engineering measures :	Good general ventilation (typically 10 air changes per hour) should be sufficient to control airborne levels. Ensure adequate ventilation.					
Personal protective equipment	t					
Respiratory protection :	Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.					
Hand protection						
Remarks :	Wear suitable gloves.					
Eye protection :	Safety glasses					
Protective measures :	Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Ensure that eye flushing systems and safety showers are located close to the working place. Use personal protective equipment as required.					
Hygiene measures :	Handle in accordance with good industrial hygiene and safety practice.					

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colorless, light yellow
Odor	:	mild
Odor Threshold	:	not determined
рН	:	not determined
Melting point/range	:	-4 °F / -20 °C
Boiling point/boiling range	:	657 °F / 347 °C
Flash point	:	360 °F / 182 °C
		Method: Setaflash closed cup



Vers 1.6 PRD	sion	Revision Date: 05/07/2020	150	S Number: 0000071434 SUS / Z8 / 0001	Date of last issue: 03/09/2020 Date of first issue: 09/06/2016 N46 / 0039772951 / 0000821294
	Evapor	ation rate	:	not determined	
	Flammability (solid, gas)		:	Not applicable	
	Self-ignition		:	Not applicable	
	Upper explosion limit / Upper flammability limit		:	not determined	
		explosion limit / Lower bility limit	:	not determined	
	Vapor p	oressure	:	<0.00001 torr @	20°C
	Relativ	e vapor density	:	not determined	
	Relativ	e density	:	1.12 (68 °F / 20 °	°C)
	Solubili Wat	ity(ies) er solubility	:	negligible	
	Partitio octanol	n coefficient: n- /water	:	log Pow: 3.9 (68	°F / 20 °C)
	Autoigr	nition temperature	:	not determined	
	Decom	position temperature	:	Thermal stability normal operating	not tested. Low stability hazard expected at temperatures.
	Viscosi Visc	ty cosity, dynamic	:	111 mPa.s (68 °F	= / 20 °C)
	Viso	cosity, kinematic	:	105 mm2/s (77 °	F / 25 °C)
	Explosi	ve properties	:	Not classified	
	Oxidizii	ng properties	:	Not classified	
	Surface	e tension	:	59 mN/m, 68 °F /	20 °C

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	None reasonably foreseeable.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reac- tions	:	Stable
Conditions to avoid	:	Incompatible materials
Incompatible materials	:	Strong oxidizing agents



79471

Version 1.6 PRD	Revision Date: 05/07/2020	SDS Number: 150000071434 SDSUS / Z8 / 0001	Date of last issue: 03/09/2020 Date of first issue: 09/06/2016 N46 / 0039772951 / 0000821294
Hazardous decomposition		: Carbon dioxide Carbon monoxi	

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

- **IARC** No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- **OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
- **NTP** No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification



79471

1041	1					
Vers 1.6 PRD	ion Revision Da 05/07/2020	15	DS Number: 50000071434 DSUS / Z8 / 0001	Date of last issue: 03/09/2020 Date of first issue: 09/06/2016 N46 / 0039772951 / 0000821294		
	Information on likely routes of exposure					
	Product:					
	Inhalation	:	Remarks: None known.			
	Skin contact	:	Remarks: No	Remarks: None known.		
	Eye contact	:	Remarks: None known.			
	Ingestion		Remarks: None known.			
	Further informatio	n				
	Product:					
	Remarks	:	None known.			
SECTION 12. ECOLOGICAL INFORMATION						
	Ecotoxicity					
	Product: Toxicity to daphnia and other aquatic invertebrates (Chron- ic toxicity)		NOEC (Daphnia sp. (Water flea)): 2.2 mg/l Exposure time: 21 d Test Type: Daphnia magna Reproduction Test Method: OECD Test Guideline 211			
	Persistence and de	egradability				
	Bioaccumulative p No data available	otential				

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods Waste from residues

: Dispose of in accordance with local regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR Not regulated as a dangerous good IMDG-Code

SAFETY DATA SHEET



Benzoflex(TM) 9-88 Plasticizer

79471

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PRD		SDSUS / Z8 / 0001	N46 / 0039772951 / 0000821294

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	No SARA Hazards
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	All substances listed as active on the TSCA inventory
AICS	:	On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

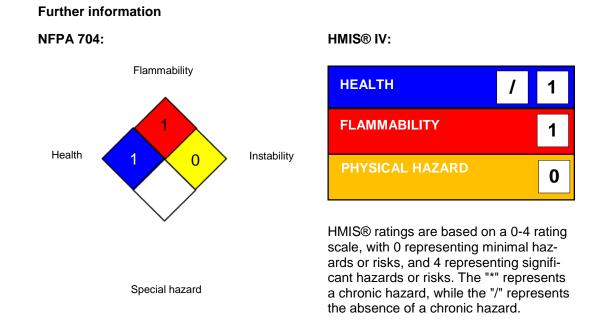
No substances are subject to TSCA 12(b) export notification requirements.



79471

Version	Revision Date:	SDS Number:	Date of last issue: 03/09/2020
1.6	05/07/2020	150000071434	Date of first issue: 09/06/2016
PRD		SDSUS / Z8 / 0001	N46 / 0039772951 / 0000821294

SECTION 16. OTHER INFORMATION



Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act;



79471

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REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG -United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 05/07/2020

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / Z8