Version: 1.4

<u>Date of Issue:</u> 06/23/2007

Date printed: 06/23/2007

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: ROYALENE® 575

Chemical name: Ethylene-propylene ethylidene norbornene rubber mixture

ROYALENE® 575

Use of substance/preparation: Polymer

Supplier: Lion Copolymer Geismar, LLC.

_

36191 Louisiana Highway 30 Geismar, LA 70734 USA

Emergency telephone CHEMTREC: 800-424-9300 (For USA, and Canada)

number: CHEMTREC: 703-527-3887 (For all other Countries) -

--

Environmental, Health and

Safety Department:

Prepared by Supply Chain Date of Issue: 06/23/2007

(US) +1 800-535-9960

(Outside of the US) 1 + 225-267-3788

US-225-673-8871 or 225-267-3608

Email: CustomerService@Lioncopolymer.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

CAUTION!

MAY CAUSE EYE IRRITATION DUE TO NUISANCE DUST.

MOLTEN PRODUCT MAY CAUSE THERMAL BURNS.

 $FUMES \ OR \ VAPOR \ FROM \ HEATED \ MATERIAL \ MAY \ BE \ TOXIC \ AND/OR \ IRRITATING \ TO \ EYES, SKIN, MUCOUS \ MEMBRANE$

AND RESPIRATORY TRACT.

3. COMPOSITION / INFORMATION ON INGREDIENTS

INGREDIENT % BY WEIGHT

This product does not contain reportable hazardous ingredients as defined by the OSHA Hazard Communication Standard 29 CFR 1910.120

(M)SDS# 00000017697 Page: 1 of 6

Version: 1.4

<u>Date of Issue:</u> 06/23/2007

Date printed: 06/23/2007

ROYALENE® 575

4. FIRST AID MEASURES

Swallowing

Drink promptly a large quantity of milk, egg white or gelatin solution. If not available, drink a large quantity of water. Give water to drink. Do not induce vomiting. Obtain medical attention if gastrointestinal irritation develops.

Inhalation

Remove to fresh air. Give artificial respiration if not breathing. If breathing is difficult, administer oxygen. Obtain medical attention immediately.

Skin contact

Wash skin with soap and water. If burned by contact with hot molten material, cool burned skin as quickly as possible by immersing in cold water, or applying cold water. Call a physician.

Eye contact

Immediately flush eyes with water and continue washing for at least 15 minutes. The eyelids should be held open and away from the eyeball to ensure that all surfaces are flushed thoroughly. If burned by contact with hot molten material, flush eyes immediately with water and continue washing for several minutes. In case of eye irritation seek medical attention.

5. FIRE-FIGHTING MEASURES

Flammable limits

Lower limit: Not available Upper limit: Not available

Autoignition temperature:

Not available

NFPA CLASSIFICATION

Health: 2	Flammability: 1	Reactivity: 0	Special provisions:

Hazardous combustion products

Thermal decomposition may produce:

Irritating fumes.

Toxic gases/vapours

Special protective equipment for firefighters

Firefighters must be equipped to prevent breathing of vapors or products of combustion. Wear an approved self-contained breathing apparatus and protective clothing.

Extinguishing media

Suitable: Water.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Wear suitable protective equipment, especially eye protection.

Environmental precautions

Avoid runoff to sewers or waterways.

Methods for cleaning up

Sweep up and collect in a suitable container for disposal.

7. HANDLING AND STORAGE

(M)SDS# 00000017697 Page: 2 of 6

Version: 1.4

ROYALENE® 575

Date of Issue: 06/23/2007

Date printed: 06/23/2007

HANDLING

Handling precautions

Avoid contact with skin and clothing.

STORAGE

Storage requirements

Store in a cool, dry place., Store away from:, - direct light sources, - indirect light sources, - sunlight (ultraviolet), - fluorescent light, Oil-extended grades must be covered with opaque polyethylene wrapping when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

PERSONAL PROTECTION

Respiratory protection

The determination of appropriate respiratory protection is best performed, on a case by case basis, taking into consideration the exposure conditions of the particular operation.

Hand protection / protective gloves

Chemical resistant protective gloves, Heat protective impervious gloves when handling molten product.

Eye protection

Safety goggles.

Skin protection

Wear protective clothing, such as long sleeves to minimize skin contact., Coveralls when handling molten product.

Soluble

ENGINEERING CONTROLS

Ventilation

Special, local ventilation is recommended at points where vapors generated at high temperatures may be vented to the workplace air.

Further information

Provide for sufficient ventilation and/or exhaust.

9. PHYSICAL AND CHEMICAL PROPERTIES

<u>APPEARANCE</u>

Physical stateAmorphous solidOdorCharacteristicOdor thresholdNot available

OTHER PROPERTIES

Boiling pointNot availableMelting pointNot availableSolidificationNot availablepHNot availableSpecific gravity (H2O=1)Not available

Density 0.86 g/cm3

Vapor pressure

Solubility in organic solvents

Solubility in water Insoluble

Partitioning coefficient Not available

(M)SDS# 00000017697 Page: 3 of 6

Version: 1.4

Date of Issue: 06/23/2007

Date printed: 06/23/2007

Flash point

Not available

ROYALENE® 575

Autoignition temperature Not available

Upper explosion limits Not available

Lower explosion limits Not available

Percent volatiles Not available

Dynamic viscosity 54 mPa.s at 125 °C

Method: MOONEY

10. STABILITY AND REACTIVITY

Stability: Stable at ambient temperatures.

Incompatible materials:

If stored and handled as instructed: none

Hazardous combustion products:

Thermal decomposition may produce:

Irritating fumes.
Toxic gases/vapours

<u>Hazardous polymerization:</u> Will not occur.

11. TOXICOLOGICAL INFORMATION

GENERAL

There is no acute toxicology information on this product. High molecular weight polymers have not been shown to present a significant acute health risk.

12. ECOLOGICAL INFORMATION

No information available.

13. DISPOSAL CONSIDERATIONS

General: Avoid discharge to sewers and natural waters., Dispose of in accordance with appropriate Federal, State, and local

regulations.

14. TRANSPORT INFORMATION

DOT Classification

This product is not regulated by DOT.

IMDG Classification

This product is not regulated by IMDG.

(M)SDS# 00000017697 Page: 4 of 6

Version:

<u>Date of Issue:</u> 06/23/2007

Date printed: 06/23/2007

1.4

ICAO Classification

This product is not regulated by ICAO.

15. REGULATORY INFORMATION

Comprehensive Environmental Response Compensation and Liability Act of 1980 (CERCLA) requires notification of the National Response Center of release of quantities of hazardous substances equal to or greater than the reportable quantities (RQ's) in 40CFR302.4.

Components present in this product at a level which could require reporting under the statute are:

**** NONE ****

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires submission of annual reports of release of toxic chemicals that appear in 40CFR372 (for SARA 313). This information must be included in MSDS's that are copied and distributed for this material.

Components present in this product at a level which could require reporting under the statute are:

**** NONE ****

Chemical name CAS# Max weight %

New Jersey Worker and Community Right-To-Know Act (Labeling Requirements)

Chemical name CAS# New Jersey TS Number

Bicyclo{2.2.1}hept-2-ene, 5-ethylidene-, polymer with ethene and 1-propene 25038-36-2

ROYALENE® 575

Polypropylene glycol 25322-69-4

Octadecyl 3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate 2082-79-3

Soybean oil, epoxidized 8013-07-8

California Proposition 65

**** NONE ****

CHEMICAL INVENTORY

Canada: This product is on the DSL.

Europe: The monomers of this polymer are listed on the EINECS inventory.

United States:This product is on the TSCA inventory.Australia:This product is on the AICS inventory.China:This product is on the IECSC Inventory.Japan:This product is on the ENCS inventory.

Korea: This product is listed on the Existing Chemicals List (ECL).

Philippines: This product is on the PICCS.

Food contact Not applicable

16. OTHER INFORMATION

HMIS RATING

Health: 0 Flammability: 1 Reactivity:	0 PPI: X
---------------------------------------	----------

(M)SDS# 00000017697 Page: 5 of 6

Version:

1.4

ROYALENE® 575

<u>Date of Issue:</u> 06/23/2007

Date printed: 06/23/2007

STP	Standard temperature and pressure
W/W	Weight/Weight 0 (HMIS)
1 (HMIS)	Slight hazard
2 (HMIS)	Moderate hazard
3 (HMIS)	Serious hazard
4 (HMIS)	Severe hazard
X (HMIS)	Personal protection rating to be supplied by user depending on use conditions

Copyright 2007

THE OPINIONS EXPRESSED HEREIN ARE THOSE OF QUALIFIED EXPERTS WITHIN LION COPOLYMER GEISMAR, LLC.. WE BELIEVE THAT THE INFORMATION CONTAINED HEREIN IS CURRENT AS OF THE DATE OF THIS SAFETY DATA SHEET. SINCE THE USE OF THIS INFORMATION AND OF THESE OPINIONS AND THE CONDITIONS OF USE OF THIS PRODUCT ARE NOT WITHIN THE CONTROL OF LION COPOLYMER GEISMAR, LLC., IT IS THE USER'S OBLIGATION TO DETERMINE THE CONDITIONS OF SAFE USE OF THE PRODUCTS.

(M)SDS# 000000017697 Page: 6 of 6