



Material Safety Data Sheet

The Dow Chemical Company

Product Name: CARBOWAX(TM) POLYETHYLENE GLYCOL 3350 FLAKE (Inhibited) **Issue Date:** 10/08/2009

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The Dow Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name

CARBOWAX(TM) POLYETHYLENE GLYCOL 3350 FLAKE (Inhibited)

COMPANY IDENTIFICATION

The Dow Chemical Company
2030 Willard H. Dow Center
Midland, MI 48674
USA

Customer Information Number: 800-258-2436

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 989-636-4400

Local Emergency Contact: 989-636-4400

2. Hazards Identification

Emergency Overview

Color: White

Physical State: Flakes

Odor: Mild

Hazards of product:

CAUTION! May form explosive dust-air mixture. Slipping hazard.

OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause slight temporary eye irritation. Corneal injury is unlikely.

Skin Contact: Prolonged exposure not likely to cause significant skin irritation. May cause more severe response if skin is abraded (scratched or cut).

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts. Prolonged/repeated exposure to damaged skin (as in burn patients) may result in absorption of toxic amounts.

Inhalation: At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous.

Ingestion: Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

Effects of Repeated Exposure: Recent findings of kidney failure and death in burn patients, as well as some studies using animal burn models, suggest that polyethylene glycol may have been a factor. The use of topical applications containing this material may not be appropriate in severely burned patients or individuals with impaired renal function.

3. Composition Information

Component	CAS #	Amount
Polyethylene glycol	25322-68-3	> 99.0 %

4. First-aid measures

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Skin Contact: Wash skin with plenty of water.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Ingestion: No emergency medical treatment necessary.

Notes to Physician: Absorption may be promoted by damaged skin. J Pharm Sci. 1985 Oct;74(10):1062-6; Burns Incl Therm Inj 1982 Sep;9(1):49-52. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Emergency Personnel Protection: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

5. Fire Fighting Measures

Extinguishing Media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Do not use direct water stream. May spread fire. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

Personal Precautions: Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

7. Handling and Storage

Handling

General Handling: Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Electrically bond and ground all containers and equipment. Good housekeeping and controlling of dusts are necessary for safe handling of product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Other Precautions: Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Storage

Store in original container. Use product promptly after opening. Avoid prolonged exposure to heat and air. Store in the following material(s): Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Plasite 3066 lined container. Plasite 3070 lined container. 316 stainless steel.

Shelf life: Use within 36 Months

8. Exposure Controls / Personal Protection

Exposure Limits

Component	List	Type	Value
Polyethylene glycol	AIHA WEEL	TWA Particulate.	10 mg/m3

Personal Protection

Eye/Face Protection: Use safety glasses (with side shields).

Skin Protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures.

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically

resistant to this material even for brief exposures. Examples of preferred glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). **NOTICE:** The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

9. Physical and Chemical Properties

Physical State	Flakes
Color	White
Odor	Mild
Odor Threshold	No test data available
Flash Point - Closed Cup	246 °C (475 °F) <i>ASTM D93</i>
Flash Point - Open Cup	285 °C (545 °F) <i>ASTM D92</i>
Flammability (solid, gas)	No
Flammable Limits In Air	Lower: No test data available Upper: No test data available
Autoignition Temperature	No test data available
Vapor Pressure	< 0.01 mmHg @ 20 °C <i>ASTM E1719</i>
Boiling Point (760 mmHg)	> 200 °C (> 392 °F) <i>Calculated Decomposes.</i>
Vapor Density (air = 1)	>10 <i>Calculated</i>
Specific Gravity (H2O = 1)	1.111 60 °C/60 °C <i>Calculated</i>
Liquid Density	1.0926 g/cm ³ @ 60 °C <i>Literature</i>
Freezing Point	53 - 57 °C (127 - 135 °F) <i>Literature</i>
Melting Point	53 - 57 °C (127 - 135 °F) <i>Literature</i>
Solubility in water (by weight)	67 % @ 20 °C <i>Measured</i>
pH	4.5 - 7.5 <i>ASTM E70</i> (5% aqueous solution)
Molecular Weight	3015 - 3685 g/mol <i>Literature</i>
Decomposition Temperature	No test data available
Partition coefficient, n-octanol/water (log Pow)	No data available for this product.
Evaporation Rate (Butyl Acetate = 1)	No test data available
Kinematic Viscosity	90.8 cSt @ 100 °C <i>ASTM D445</i>
Volatile Organic Compounds	1 g/l <i>EPA Method No. 24</i>

10. Stability and Reactivity

Stability/Instability

Thermally stable at typical use temperatures.

Conditions to Avoid: Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems. Avoid static discharge.

Incompatible Materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous Polymerization

Will not occur.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials.

Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers.

Aldehydes. Carboxylic acids. Polymer fragments.

11. Toxicological Information

Acute Toxicity

Ingestion

Typical for this family of materials. Estimated. LD50, Rat > 10,000 mg/kg

Skin Absorption

Typical for this family of materials. LD50, Rabbit > 20,000 mg/kg

Inhalation

Typical for this family of materials. No deaths occurred at this concentration. LC50, 6 h, Aerosol, Rat > 2,500 mg/m³

Repeated Dose Toxicity

Recent findings of kidney failure and death in burn patients, as well as some studies using animal burn models, suggest that polyethylene glycol may have been a factor. The use of topical applications containing this material may not be appropriate in severely burned patients or individuals with impaired renal function. Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Chronic Toxicity and Carcinogenicity

Polyethylene glycols did not cause cancer in long-term animal studies.

Developmental Toxicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive Toxicity

In animal studies, did not interfere with reproduction.

Genetic Toxicology

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. Ecological Information

ENVIRONMENTAL FATE

Movement & Partitioning

No bioconcentration is expected because of the relatively high water solubility.

Persistence and Degradability

Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method
90 %	28 d	OECD 301B Test

Biological oxygen demand (BOD):

BOD 5	BOD 10	BOD 20	BOD 28
5 %	5 %	11 - 23 %	

Chemical Oxygen Demand: 1.81 mg/mg

ECOTOXICITY

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, fathead minnow (*Pimephales promelas*), 96 h: 58,900 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, water flea *Daphnia magna*, 48 h, immobilization: 22,100 mg/l

Toxicity to Micro-organisms

EC50; bacteria, Growth inhibition, 16 h: > 10,000 mg/l

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. This material is a combustible powder and has the potential to form explosive dust air mixtures. Take precautions to guard against the formation of dust clouds during incineration.

14. Transport Information

DOT Non-Bulk

NOT REGULATED

DOT Bulk

NOT REGULATED

IMDG

NOT REGULATED

ICAO/IATA

NOT REGULATED

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	No
Delayed (Chronic) Health Hazard	No
Fire Hazard	No
Reactive Hazard	No
Sudden Release of Pressure Hazard	No

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact. Ask for a product brochure. Additional information on this and other Dow products may be obtained by visiting our web page at www.dow.com.

Hazard Rating System

NFPA	Health	Fire	Reactivity
	1	1	0

Recommended Uses and Restrictions

A partial list of examples include pharmaceutical products, personal care products, automotive products, household products, packaging products, petroleum chemicals, plastics, inks, coatings, adhesives, chemical intermediates, rubber processing, lubricants, metalworking fluids, mold release agents, ceramics, and wood treating. This product has clearances under FDA Food Additive Regulations. It is the responsibility of the user of this product as a Direct or Indirect Food Additive to read and understand all applicable FDA regulations in Title 21 of the Code of Federal regulations as well as any other applicable regulations. CAUTION! For food, feed, drug or cosmetic applications, use CARBOWAX(TM) SENTRY(TM) brands, NF (National Formulary), FCC (Food Chemical Codex) Grade. Only SENTRY brand products are tested to meet NF and FCC standards for these

applications. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

Revision

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

The Dow Chemical Company urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.