# **Material Safety Data Sheet**



Issued Feb-01-1999 Revised (1.1) May-26-2003

# Section1: Identification of the substance and manufacturer

Chemical name **NEOFLON TM ETFE EC-6500, EC-6800, EC-6820** 

Generic name Fluoropolymer Powder

Company identification

Manufacturer DAIKIN INDUSTRIES, LTD.CHEMICAL DIVISION:

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# Section 2: Composition / information on ingredients

Component	mass %	CAS No.	Symbols	R-Phrase
ETFE	>99	94228-79-2	n.ap	n.ap

## **Section 3: Hazard identification**

#### **EMERGENCY OVERVIEW:**

Harmful if thermal decomposition products are inhaled. Normally inhalation problems should not be expected.

#### Potential Health Effects:

Inhalation Vapors and fumes liberated during hot processing with this material may cause flu-like

symptoms (chills, fever and, sometimes, cough) that may not occur until several

hours after exposure and typically pass within about 36 to 48 hours.

Eye Normally low irritation to the eyes is expected.

Skin Low-irritating to skin.

Ingestion Small amounts (tablespoon full) swallowed during normal handling operation are not

likely to cause injury. Swallowing larger than that may cause injury.

Chronic -

#### **Section 4: First aid measures**

	physician
	warm and at rest. If breathing has stopped, give artificial respiration. Call a
Inhalation	If exposed to fumes from overheating or combustion, remove to fresh air. Keep

physician.

Skin Contact The compound is not likely to be hazardous, but cleansing the skin after use. If skin

contact with hot material occurs: DO NOT ATTEMPT TO REMOVE POLYMER.

Immediately cool with plenty of cold water. Have burn treated by a physician.

Eyes Contact Immediately flush eyes with plenty of water for at least 15 minutes. (Remove

contact lenses if easily possible.) Consult a physician.

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Ingestion Wash out mouth with water. Consult a physician.

# **SECTION 5: Fire-fighting measures**

#### General Information:

Low fire hazard.

#### Extinguishing Media:

Water Spray. Dry Chemical. Foam. Carbon Dioxide.

# Fire fighting procedures:

Keep personnel removed and upwind of fire.

Wear self-contained breathing apparatus (SCBA) and full protective equipment.

#### WARNING:

Hazardous decomposition products including carbon dioxide, carbon monoxide, hydrogen fluoride, toxic gases or particles may be formed during combustion. These products may cause severe eye, nose, throat, and lung irritation or toxic effects.

## **SECTION 6: Accidental release measures**

#### General Information:

Use proper personal protective equipment as indicated in Section 8.

# Spills/Leaks:

Shovel or sweep up.

# SECTION 7: Handling and storage

#### Handling:

Use proper personal protective equipment as indicated in Section 8.

Use in well ventilated areas.

Avoid contact with eyes and skin and breathing of particles.

Wash hands thoroughly after handling.

Wash clothing after use.

Do not store or consume food, drink, or tobacco in areas where they may become contaminated with this material.

#### Storage:

Keep container tightly closed.

Keep away from direct heat or sunlight.

# **SECTION 8: Exposure controls / personal protection**

#### Engineering Controls:

Use local exhaust ventilation facilities, when curing.

#### Personal Protective Equipment:

Eyes Wear safety glasses with side shields.

Skin Wear appropriate gloves, when handling this material to prevent thermal burns.

Clothing Wear protective clothing and boots as required

Respirators If thermal decomposition occurs, mask for acidic gases must be used to avoid

inhalation of the product.

#### Exposure Guidelines:

HF TLV: (as F): 3ppm; (ceiling values)(ACGIH 1999)

MAK: 3ppm; 2.5mg/m³, BAT 7mg/g creatinine (1999)

MAK as STEL: 6ppm,  $5mg/m^3$  (1999)

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 $COF_2$  TLV: 2ppm; 5.4mg/m<sup>3</sup> (as TWA);

5ppm; 13mg/m<sup>3</sup> (as STEL) (ACGIH 1997)

PFIB TLV: 0.01ppm; 0.082 mg/m<sup>3</sup> (ceiling values) (ACGIH 1993-1994)

# **SECTION 9: Physical and chemical properties**

Appearance White powder

Odor None

Boiling point Not applicable
Melting Point 210-230 C
Flash point None

Volatiles Not applicable

Solubility

- Water Insoluble

# **SECTION 10: Stability and reactivity**

Stability:

Stable at room temperature in closed containers under normal storage and handling conditions.

Conditions to Avoid:

Ignition sources, excess heat.

Decomposition products:

Carbon monoxide, carbon dioxide, HF, toxic gases or particles may be formed during combustion.

Polymerization:

Will not occur.

# **SECTION 11: Toxicological information**

When heated for a long time, a very small quantity of hydrogen fluoride (HF), carbonyl fluoride ( $COF_2$ ) Perfluoroisobutylene (PFIB) is generated. Further the higher temperature, the larger it will increase.

(as HF or COF<sub>2</sub>)

Burning sensation. Cough. Dizziness. Headache. Laboured breathing. Nausea. Shortness of breath. Sore throat. Vomiting. Symptoms may be delayed.

Inhalation of this gas or vapour may cause lung oedema.

(as PFIB)

The substance irritates the respiratory tract. Inhalation of this gas may cause lung oedema. Exposure may result in death. The effects may be delayed. Medical observation is indicated.

# **SECTION 12: Ecological information**

This substance may not degrade significantly in most natural environments..

Exotoxicity is expected to be low.

# **SECTION 13: Disposal considerations**

Dispose of in compliance with Federal, state and local government regulations.

Usually considered an inert packaging material that can be recycled or landfilled.

# **SECTION 14: Transport information**

SHIPPING NAME: NONE

HAZARD CLASS: NOT DOT REGULATED

LABEL (S): NONE UN/NA NUMBER: NONE

IATA: NOT REGULATED BY IATA

IMO IMDG-code: NOT REGULATED FOR OCEAN TRANSPORTATION

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# SECTION 15: Regulatory information

NFPA-HMIS RATINGS (SCALE 0-4): HEALTH=1, FIRE=1, REACTIVITY=0

European Labeling in Accordance with EC Directives

Hazard Symbols

Risk Phrases

15: Keep away from heat.

20/21: When using, do not eat, drink or smoke.

# **SECTION 16: Other information**

TSCA Chemical Inventory ETFE Listed: P89-852

Canadian DSL Inventory No

Australian Inventory No

Korea Inventory ETFE Listed Philippine Inventory PICCS: No

Japan ETFE Listed: 6-1939 ELINCS Number ETFE Listed: confidential

This product is not designed, manufactured, or intended for medical uses, including implantation to the body or other applications in direct contact with body fluids or tissues.

Do not use for non-industrial applications.

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. The information does not relate to use in combination with any other material or in any process.

DAIKIN INDUSTRIES, LTD.CHEMICAL DIVISION:

homepage: http://www.daikin.co.jp/chm/

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