



Material Safety Data Sheet

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: SANTOGARD® PVI
MSDS NO. FLXP0040
Chemical Name: N-(Cyclohexylthio)phthalimide.
Synonyms: CTP; CTPI; 1H-Isoindole-1,3-(2H)-dione, 2-(cyclohexylthio)-.
Use: Pre-Vulcanization Inhibitor
Manufactured By: Flexsys America L.P. 260 Springside Drive Akron OH 44333-2433 USA

Emergency Telephone: **CHEMTREC:** 1-800-424-9300 [TOLL FREE - USA and Territories]
703-527-3887 [ELSEWHERE - Collect Calls Accepted]
CANUTEC: 613-996-6666 [Canada]
SETIQ: 91-800-00-214 [Mexico]

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2. HAZARDS IDENTIFICATION

Emergency Overview: WARNING! May be toxic if absorbed through the skin. This material is irritating to skin, eyes and respiratory tract. May cause allergic skin reaction.

Eye Contact: Causes eye irritation. Moderate Eye Irritation: signs/symptoms can include redness, swelling, pain, tearing and hazy vision.

Skin Contact: May cause an allergic skin reaction. May cause a rash and itching of the skin. May cause skin defatting with prolonged exposure. May be absorbed through the skin and contribute to the symptoms listed under ingestion.

Inhalation: May cause vomiting. Illness may occur after a single overexposure by inhalation to relatively large quantities of this material.

Ingestion: May be harmful if large amounts are swallowed. May cause stomach discomfort. May cause vomiting.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Component	CAS-No	Weight %
N-(Cyclohexylthio)phthalimide	17796-82-6	97 - 99
Butyl Oleate	142-77-8	0.5 - 1.5

4. FIRST AID MEASURES

In Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

On Skin: Remove contaminated clothing. Wash skin with water, using soap if available. Remove contaminated clothing and launder before reuse. Get medical attention if irritation persists.

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60 S. Seiberling Street • Akron, Ohio 44305

4. FIRST AID MEASURES

Inhaled:	Remove person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, get immediate medical attention.
Swallowed:	If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.
Notes To Physician:	Provide symptomatic/supportive care as necessary. Treatment based on sound judgment of physician and individual reactions of patient.

5. FIRE FIGHTING MEASURES

Flash Point (°F/C):	350°F / 177°C
Flash Point Method:	Cleveland Open Cup
Autoignition Temp. (°F/C):	660°F / 349°C (Dust)
Lower Explosion Limit (LEL):	Not Determined
Upper Explosion Limit (UEL):	Not Determined.
Extinguishing Media:	Use water fog, carbon dioxide, foam or dry chemical.
Special Exposure Hazards:	Fight fire from a safe distance and from a protected location. Use water spray to cool fire exposed surfaces. Decomposition in fire may produce toxic gases. Combustible dust when in a finely divided and highly suspended state. Do not allow runoff to enter waterways.
Special Protective Equipment:	Fire fighters should wear full impervious protective clothing, including self-contained breathing equipment.
Unusual Fire/Explosion Hazards:	Toxic emissions may result if product is involved in a fire. Fire produces highly toxic sulfur dioxide gas. Dust Explosion Data: Pmax = 117 psig, Kst = 149 bar.m/sec, Dust Class ST 1

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures:	Wear protective equipment specified. Avoid the generation of dust. Sweep, vacuum, or shovel and place into closable container for disposal.
Procedure for Cleaning/Absorption:	Isolate area and remove sources of friction, impact, heat, low level electrical current, and RF energy. Remove ignition sources and work with non-sparking tools. Scoop up and remove solids. Do NOT spread spilled product with water.
CERCLA Reportable Quantity (RQ):	Not Applicable

7. HANDLING AND STORAGE

Handling:	Good hygienic practices should be observed. Work clothes should be washed separately at the end of each work day. Disposable clothing should be discarded with material. Avoid generating or breathing dust. Avoid contact with eyes, skin and clothing. Reclose containers of unused product. Wash hands before eating, drinking, chewing gum, using tobacco or using the toilet. Do not reuse this container.
Storage:	Store closed containers in a cool, dry, well-ventilated area. Store away from strong acids. Avoid exposure to direct sunlight. Do not double stack.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Eye Protection:	Wear safety glasses or goggles to protect against exposure.
Skin Protection:	Normal work coveralls. Launder contaminated clothing before reuse. Discard contaminated shoes. ATTENTION: PROLONGED OR REPEATED EXPOSURE CAN CAUSE ALLERGIC SKIN REACTION IN SENSITIVE INDIVIDUALS.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Gloves:	Use gloves as a standard industrial handling procedure. All cleanable impervious glove types are acceptable. Consult glove manufacturer for best type of glove for specific tasks.
Respiratory Protection:	Appropriate respiratory protection shall be worn when applied engineering controls are not adequate to protect against inhalation exposure. Firefighting: Use a Positive Pressure Demand Full Face Self Contained Breathing Apparatus.
Ventilation:	General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits during the use of this product. Adequate ventilation should be provided to keep dust concentrations below acceptable exposure limits. Discharge from the ventilation system should comply with the applicable air pollutions control regulations. Eliminate ignition sources.
Airborne Exposure Limits:	Nuisance Dust. OSHA PEL/8Hr-TWA = 15 mg/m ³ (Total Dust). OSHA PEL/8-Hr TWA = 05 mg/m ³ (Respirable Dust). ACGIH TLV/8-Hr TWA = 10 mg/m ³ . Flexsys PEL/8Hr TWA: 0.5 mg/m ³ (Skin*).

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Off-white powder.
Odor:	STRONG, PUNGENT
pH:	Not Applicable
Specific Gravity:	1.33 @ 25°C
Density:	1330 kg/m ³ @ 25°C
Bulk Density:	1330 kg/m ³
Melting Point (°F/C):	87-90°C
Boiling Point (°F/C):	Not Determined
Vapor Pressure:	Negligible
Vapor Density (Air=1):	Not Applicable
% Volatile by Volume:	0.4% by Heat Loss
Solubility in Water:	INSOLUBLE
Other Solubility:	Soluble in: Acetone Organic liquids, including fats and oils Alcohol
Viscosity:	Not Applicable
Other Data:	Ash Content = 0.2%.
Molecular Weight:	261.34
Molecular Formula:	C14-H15-O2-N-S

10. STABILITY AND REACTIVITY

Chemical Stability:	Stable when stored at room temperature in closed, original container. Stable under normal conditions of handling, use and transportation. Stable if protected from heat and exposure to air. Protect from moisture.
Hazardous Polymerization:	Will not occur.
Conditions to Avoid:	Keep away from heat, sparks and flame. Heat. Moisture.
Materials to Avoid:	Contact with acids.
Hazardous Decomposition Products:	Toxic fumes Carbon monoxide. Oxides of nitrogen. Sulfur dioxide.
Additional Guidelines:	Not Applicable

11. TOXICOLOGICAL INFORMATION

Acute Oral LD50 (mg/kg):	>2600 mg/kg (Rat)
Acute Dermal LD50 (mg/kg):	>5010 mg/kg (Rabbit)
Acute Inhalation LC50 (mg/l):	Not Determined

Target Organs / Principle Routes of Exposure: Skin. Eyes. Absorption through skin.

11. TOXICOLOGICAL INFORMATION

Ingestion:	May be harmful if large amounts are swallowed. May cause stomach discomfort. May cause vomiting.
Skin Contact:	May cause an allergic skin reaction. May cause a rash and itching of the skin. May cause skin defatting with prolonged exposure. May be absorbed through the skin and contribute to the symptoms listed under ingestion.
Inhalation:	May cause vomiting. Illness may occur after a single overexposure by inhalation to relatively large quantities of this material.
Eye Contact:	Causes eye irritation. Moderate Eye Irritation: signs/symptoms can include redness, swelling, pain, tearing and hazy vision.
Aggravated Conditions:	Pulmonary disorders. Dermal ailments.
Carcinogenicity Comment:	This product, or one of its ingredients present at 0.1% or more, is NOT listed as a carcinogen or suspected carcinogen by NTP, IARC or OSHA.
Other Information:	Decomposition products and fumes from vulcanization and cross-linking may cause eye, skin and respiratory sensitization. May be a skin sensitizer.
Primary Irritation Effect:	Moderately irritating to skin and eyes. Cumulative irritant to skin. Probable skin sensitizer. STRONG skin allergen/sensitizer in human patch tests.
Carcinogenicity:	Negative in the Ames test on bacteria cells. Negative in standard tests using bacteria and/or yeast cells.
Genotoxicity:	Negative for genetic activity - in vitro tests. Negative for genetic activity - in vivo tests. Some evidence of tumor promotional activity was seen in high-dose animals in a mammalian feeding study.
Reproductive/Developmental Toxicity:	No evidence of teratogenicity in animal studies using rats, mice and/or hamsters. No teratogenic effects seen in a mammalian study on rabbits. Maternal toxicity, decreased fetal weight and delayed development seen only in highest dose animals.

12. ECOLOGICAL INFORMATION

Acute Fish Toxicity:	96Hr LC50 Rainbow Trout = 0.40 mg/l. 96Hr LC50 Bluegill Sunfish = 1.20 mg/l.
Acute Crustaceans Toxicity:	96Hr LC50 Fathead Minnow = 0.42 mg/l.
Acute Algae Toxicity:	48Hr EC50 Daphnia Magna = 32.0 mg/l.
Octanol/Water Coefficient:	96Hr EC50 Algae = 21.0 mg/l
Chemical Fate Information:	4600. Log P = 3.76 (Calculated)
Other Information:	Bioconcentration Factor: 130 (calculated). Tests indicate this material will not bioaccumulate or persist in the environment.

13. DISPOSAL CONSIDERATIONS

Disposal of Waste Method:	This material is not a RCRA hazardous waste. Bury in a licensed landfill or burn in an approved incinerator according to federal, state, and local regulations. Empty containers should be handled in a manner not to cause dusting during collection, transportation and disposal.
Contaminated Packaging:	If empty container retains product residues, all label precautions must be observed. Store away from ignition sources. Transport with all closures in place. Return for reuse or dispose according to national or local regulations. Dispose of container according to national or local regulations.

14. TRANSPORT INFORMATION

DOT:	UN 3077, Environmentally Hazardous Substance, Solid, N.O.S., (N-(Cyclohexylthio)phthalimide), 9, III
DOT Reportable Quantity (lbs):	None
ICAO/IATA:	See DOT
IMDG:	See DOT
Marine Pollutant:	No
TDG (Canada):	See DOT
Remarks:	NOTE: NEW shipping description effective May 21, 2007.

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15. REGULATORY INFORMATION

Worldwide Inventory Status

USA (TSCA):	Listed
Canada (DSL):	Listed
Canada (NDSL):	Not Applicable. Listed on the DSL.
European Union (EINECS/ELINCS):	Listed
Japan (ENCS):	Listed
Korea (ECL):	Listed
Australia (AICS):	Listed
New Zealand (NZ):	Listed
Phillipines (PICCS):	Listed
China (CLECS):	Listed.

US Regulatory Rules

SARA Section 302:	None Found
SARA 311/312 Hazard Categories:	Immediate Delayed Fire
SARA 313 Chemical:	Not Applicable / None
RCRA Status:	Not a RCRA waste.

Other Regulations:

California Proposition 65:	NONE
New Jersey Right-to-Know List:	Not Applicable.
Pennsylvania Right to Know List:	Not Applicable.
Florida Right to Know:	Not Applicable.
Minnesota Right to Know:	Not Applicable
Massachusetts Right to Know Law:	Not Applicable.
FDA Status 21 CFR:	Not Regulated For Use in food contact applications under 21 CFR.

Canadian Regulations

WHMIS Hazard Class:	D2B TOXIC MATERIALS / Materials Causing Other Toxic Effects
NPRI:	Not Listed. [Canada]

16. OTHER INFORMATION

Hazard Rating Systems:

HMIS Classification:	HEALTH 2, FLAMMABILITY 1, REACTIVITY 0
NFPA Rating:	HEALTH 2, FLAMMABILITY 1, REACTIVITY 0

The following has been revised since the last issue of this MSDS: New MSDS format. Transport information or classification has been changed/corrected.

Additional Information: WHMIS Ingredient Disclosure List (Canada):

Important Note: This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****

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