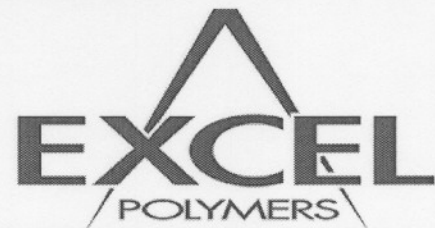


EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



MASTERMIX DOTG 4163 SLAB-75

Version Number 1.3
Revision Date 03/01/2006

Page 1 of 7
Print Date 3/7/2006

1. PRODUCT AND COMPANY IDENTIFICATION

EXCEL POLYMERS LLC
14330 Kinsman Road, Burton, OH 44021

Telephone : Product Stewardship (440) 834-4644
Emergency telephone number : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name : MASTERMIX DOTG 4163 SLAB-75
Product code : AD3000199860
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Di-o-tolylguanidine	97-39-2	60 - 100
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	1 - 5
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Particulates, like other inert materials can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Particulates, like other inert materials can be mechanically irritating.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

MARKETED BY
**HARWICK STANDARD
DISTRIBUTION CORPORATION**
60 S. Seiberling Street • Akron, Ohio 44305



MASTERMIX DOTG 4163 SLAB-75

Version Number 1.3
Revision Date 03/01/2006

Page 2 of 7
Print Date 3/7/2006

Medical Conditions : None known.
Aggravated by Exposure:

4. FIRST AID MEASURES

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

- Flash point : Not applicable
- Flammable Limits
 - Upper explosion limit : Not applicable
 - Lower explosion limit : Not applicable
- Autoignition temperature : Not applicable
- Suitable extinguishing media : water spray, dry powder, foam, carbon dioxide (CO2)none.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE



MASTERMIX DOTG 4163 SLAB-75

Version Number 1.3
Revision Date 03/01/2006

Page 3 of 7
Print Date 3/7/2006

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Petroleum distillates, hydrotreated heavy naphthenic	500 ppm 2,000 mg/m3	PEL:	Vapor.	OSHA Z1
Petroleum distillates, hydrotreated light naphthenic	500 ppm 2,000 mg/m3	PEL:	Vapor.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Mist.	ACGIH
	10 mg/m3	Short Term Exposure Limit (STEL):	Mist.	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form : Solid
- Evaporation rate : Not applicable
- Appearance : Pellets, Slabs, sheets
- Specific Gravity: : Not determined
- Color : NO PIGMENT
- Bulk density : Not established

**MASTERMIX DOTG 4163 SLAB-75**

Version Number 1.3
Revision Date 03/01/2006

Page 4 of 7
Print Date 3/7/2006

Odor	: Characteristic rubber odor	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapour density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
97-39-2	Di-o-tolylguanidine	Systemic effects	Respiratory system.
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	Irritant	Eyes, Skin.
64742-52-5	Petroleum distillates, hydrotreated heavy naphthenic	Irritant	Eyes, Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
97-39-2	Di-o-tolylguanidine	Oral LD50	500 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	no	1	no

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



MASTERMIX DOTG 4163 SLAB-75

Version Number 1.3
Revision Date 03/01/2006

Page 5 of 7
Print Date 3/7/2006

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.
- Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.
- Additional advice : Not applicable

13. DISPOSAL CONSIDERATIONS

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. DOT Classification
- Proper Shipping Name: TOXIC SOLID, ORGANIC, N.O.S.
- Technical Name: Di-o-tolylguanidine
- Hazard Class / Division: 6.1
- UN Number: UN2811
- Packing Group: III
- Label Required: 6.1
- Hazardous Substance: Not applicable
-
- ICAO/IATA (air): Refer to specific regulation.
- IMO / IMDG (maritime): Refer to specific regulation.



MASTERMIX DOTG 4163 SLAB-75

Version Number 1.3
Revision Date 03/01/2006

Page 6 of 7
Print Date 3/7/2006

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : Not applicable
65

SARA Title III Section 302 Extremely Hazardous Substance
Not applicable

SARA Title III Section 313 Toxic Chemicals:

Not applicable

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Not applicable

WHMIS Classification : D2B

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Listed

China IECS : Listed

Europe EINECS : Listed

Japan ENCS : Not determined

Korea KECI : Listed

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



MASTERMIX DOTG 4163 SLAB-75

Version Number 1.3
Revision Date 03/01/2006

Page 7 of 7
Print Date 3/7/2006

Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.