

## MATERIAL SAFETY DATA SHEET MASTERMIX HMT 4060 PASTE

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1. PRODUCT AND COMPANY IDENTIFICATION				
HEXPOL Compounding 14330 Kinsman Road, Bur	ton, OH 44021			
Telephone Emergency telephone	<ul> <li>Product Stewardship (440) 834-4644</li> <li>CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).</li> </ul>			
Product name Product code Chemical Name CAS-No. Product Use	<ul> <li>MASTERMIX HMT 4060 PASTE</li> <li>AD00000680PP</li> <li>Mixture</li> <li>Mixture</li> <li>Industrial Applications</li> </ul>			

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Hexamine	100-97-0	60 - 100
Di(2-ethylhexyl)phthalate	117-81-7	30 - 60

#### **3. HAZARDS IDENTIFICATION**

#### EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

#### POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion				
Acute exposure				
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.			
Ingestion	: May be harmful if swallowed.			
Eyes	: May cause eye and skin irritation.			
Skin	: Experience shows no unusual dermatitis hazard from routine handling.			
Chronic exposure	: Refer to Section 11 for Toxicological Information.			
Medical Conditions Aggravated by Exposure:	: None known.			



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nhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
ngestion	
	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
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Flammable Limits Upper explosion limit	: No data available
Lower explosion limit	: No data available
Autoignition temperature	: Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Jnusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.

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torage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.				
8. EXI	POSUI	RE CONTROLS/PERSONAL PROTECTION		
Respiratory protection	:	Under normal handling conditions a respirator may not be required.		
Eye/Face Protection	:	Safety glasses with side-shields		
Hand protection	:	Protective gloves		
Skin and body protection	:	Long sleeved clothing		
Additional Protective Measures	:	Safety shoes		
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.		
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.		

#### Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Di(2- ethylhexyl)phthalate	5 mg/m3	Time Weighted Average (TWA):		ACGIH
	5 mg/m3	Recommended exposure limit (REL):		NIOSH
	10 mg/m3	Short Term Exposure Limit (STEL):		NIOSH
	5 mg/m3	PEL:		OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):		OSHA ZIA
	10 mg/m3	Short Term Exposure Limit (STEL):		OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):		MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):		MX OEL

Form Appearance
Color Odour Melting point/range

: liquid : liquid, Viscous liquid dispersion : NO PIGMENT : Very faint : not applicable

Evaporation rate : Not established Specific Gravity Bulk density : Vapour pressure : Vapour density :

: Not determined

Not applicable

Not determined

Heavier than air.



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Boiling Point: Water solubility	: not applicable pH : Not determined : Immiscible	
	10. STABILITY AND REACTIVITY	
Stability	: Stable.	
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.	
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.	
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.	
	11. TOXICOLOGICAL INFORMATION	Τ

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Toxicity Overview**

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
100-97-0	Hexamine	Irritant	Skin.
		sensitizer	Skin.
		Systemic effects	Kidney.
117-81-7	Di(2-ethylhexyl)phthalate	Systemic effects	Eyes, Respiratory system,
			Liver, central nervous system
			(CNS), Skin, digestive system.

#### LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
100-97-0	Hexamine	Oral LD50	569 mg/kg	mouse
117-81-7	Di(2-ethylhexyl)phthalate	Oral LD50	30 gm/kg	rat
		Dermal LD50	25 gm/kg	rabbit

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.



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2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

### Additional Health Hazard Information:

Di(2-ethylhexyl)phthalate 117-81-7 There is sufficient evidence for the carcinogenicity of di (2-ethylhexyl) phthalate in experimental animals. Administered in the feed this chemical caused an increase incidence of liver cancer in male and female rats and mice. The relevance of this finding to humans is uncertain.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.



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**TSCA Status** 

All components of this product are listed on or exempt from the : TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component	RQ for
			Mixture/Product
Di(2-	117-81-7	100 lbs	258 LB
ethylhexyl)phthalat			
e			

California Proposition	:	WARNING! This product contains a chemical known to the State of
65		California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

DI(2-ETHYLHEXYL)PHTHALATE

Unless specific chemicals are identified under this section, this	s product is Not Ap	plicable under this	regulation
Chemical Name	CAS-No.	Weight percent	

Canadian Regulations:

National Pollutant Release Inventory (NPRI) CACN

Chemical Name	CAS-No.	Weight percent	NPRI ID#
Di(2-ethylhexyl)phthalate	117-81-7	30.00 - 60.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.	
117-81-7	
100-97-0	

:

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

117-81-7

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0.00 - 0.00



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National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed

#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.