

## MATERIAL SAFETY DATA SHEET

## POLYBOUND® 323 DTDM-80 GOLD

 Version Number 1.5
 Page 1 of 6

 Revision Date 03/27/2012
 Print Date 3/27/2012

#### 1. PRODUCT AND COMPANY IDENTIFICATION

**HEXPOL Compounding** 

14330 Kinsman Road, Burton, OH 44021

Telephone : Product Stewardship (440) 834-4644

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

or accident).

Product name : POLYBOUND® 323 DTDM-80 GOLD

Product code : AD0000046760

Chemical Name : Mixture CAS-No. : Mixture

Product Use : Industrial Applications

### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
4,4'-Dithiobismorpholine	103-34-4	60 - 100
Petroleum distillates, hydrotreated light	64742-53-6	1 - 5
naphthenic		
Silica, amorphous, precipitated and gel	112926-00-8	1 - 5
Petroleum distillates, hydrotreated heavy	64742-52-5	10 - 30
naphthenic		

#### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the enduser (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically

irritating.

Ingestion : May be harmful if swallowed.

Eyes : Resin particles, like other inert materials, are mechanically irritating to

eves.

Skin : Experience shows no unusual dermatitis hazard from routine handling.

1/6



### MATERIAL SAFETY DATA SHEET

## POLYBOUND® 323 DTDM-80 GOLD

 Version Number 1.5
 Page 2 of 6

 Revision Date 03/27/2012
 Print Date 3/27/2012

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

: None known.

**Medical Conditions** 

**Aggravated by Exposure:** 

#### 4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist or in all cases of

doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms

persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at

least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists

seek medical attention.

#### 5. FIRE-FIGHTING MEASURES

Flash point : not applicable

Flammable Limits

Upper explosion limit : not applicable Lower explosion limit : not applicable Autoignition temperature : Not relevant

Suitable extinguishing media : Water spray, Dry powder, Foam, Carbon dioxide (CO2).

Special Fire Fighting

Procedures

Fullface self-contained breathing apparatus (SCBA) used in positive

pressure mode should be worn to prevent inhalation of airborne

contaminants.

Unusual Fire/Explosion

Hazards

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

#### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not

be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in

plastic, cardboard or metal containers for disposal. Refer to Section

13 of this MSDS for proper disposal methods.

### 7. HANDLING AND STORAGE

2/6



## MATERIAL SAFETY DATA SHEET

# POLYBOUND® 323 DTDM-80 GOLD

 Version Number 1.5
 Page 3 of 6

 Revision Date 03/27/2012
 Print Date 3/27/2012

Handling : Take measures to prevent the build up of electrostatic charge. Heat

only in areas with appropriate exhaust ventilation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Keep in a dry, cool place.

#### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required when

handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this

material.

Eye/Face Protection : Safety glasses with side-shields

Hand protection : Protective gloves

Skin and body protection : Long sleeved clothing

Additional Protective

Measures

Safety shoes

General Hygiene : Handle in accordance with good industrial hygiene and safety Considerations practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Adequate

ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

#### Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Petroleum distillates,	500 ppm	PEL:		OSHA Z1
hydrotreated heavy	2,000			
naphthenic	mg/m3			
Petroleum distillates,	500 ppm	PEL:		OSHA Z1
hydrotreated light	2,000			
naphthenic	mg/m3			
	5 mg/m3	Time Weighted Average	Mist.	ACGIH
		(TWA):		
Silica, amorphous,	6 mg/m3	Time Weighted Average		OSHA Z1A
precipitated and gel		(TWA):		
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Solid Evaporation rate : Not applicable



## MATERIAL SAFETY DATA SHEET

## POLYBOUND® 323 DTDM-80 GOLD

 Version Number 1.5
 Page 4 of 6

 Revision Date 03/27/2012
 Print Date 3/27/2012

Specific Gravity Not determined Appearance : Crumb Color : NO PIGMENT Bulk density Not established Odour : Characteristic rubber odor Vapour pressure : not applicable Melting point/range : Not determined Vapour density : not applicable Boiling Point: : not applicable рΗ : not applicable

Water solubility : Insoluble

### 10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents.

Hazardous decomposition : Carbon dioxide (CO2), ca

products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

#### 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Toxicity Overview**

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
103-34-4	4,4'-Dithiobismorpholine	Irritant	Eyes, Skin.
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	Irritant	Eyes, Skin.
112926-00-8	Silica, amorphous, precipitated and gel	Irritant	Respiratory system, Eyes.
64742-52-5	Petroleum distillates, hydrotreated heavy naphthenic	Irritant	Eyes, Skin.

#### LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species	
103-34-4	4,4'-Dithiobismorpholine	LC50	1624 mg/m3	mouse	
		Oral LD50	1,660 mg/kg	mouse	

#### 12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.



## MATERIAL SAFETY DATA SHEET

# POLYBOUND® 323 DTDM-80 GOLD

 Version Number 1.5
 Page 5 of 6

 Revision Date 03/27/2012
 Print Date 3/27/2012

Environmental Toxicity : Chemicals are not readily available as they are bound within the

polymer matrix.

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the

polymer matrix.

Additional advice : not applicable

13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The

generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste

material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal,

state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA (air) : Refer to specific regulation.

IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the

TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition :

: Not applicable

65



## MATERIAL SAFETY DATA SHEET

# POLYBOUND® 323 DTDM-80 GOLD

 Version Number 1.5
 Page 6 of 6

 Revision Date 03/27/2012
 Print Date 3/27/2012

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

not applicable

WHMIS Classification : D2A

DSL : All components of this product are on the Canadian Domestic

Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Listed

China IECS : Listed

Europe EINECS : Listed

Japan ENCS : Not determined

Korea KECI : Listed

Philippines PICCS : Listed

#### 16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.