MATERIAL SAFETY DATA SHEET

STAN-TONE MB-17595 GREEN

Version Number 1.4 Revision Date 12/01/2004

Chemical Name

CAS-No.

Product Use

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POLYMERS

1. PRODUCT AND COMPANY IDENTIFICATION

EXCEL POLYMERS LLC 14330 Kinsman Road, Burton, OH 44021

Telephone Emergency telephone number	 Product Stewardship (440) 834-4644 CHEMTREC 1-800-424-9300 (24hrs for sp or accident). 	ill, leak, fire, exposure
Product name Product code	: STAN-TONE MB-17595 GREEN : AD0000022660	

Industrial Applications 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

: Mixture

:

:

Mixture

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	10 - 30
Chromium (III) oxide	1308-38-9	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the enduser (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Inhalation

Eyes

Skin

Chronic exposure

Routes of	of I	Expe	osure:
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: Inhalation, Ingestion, Skin contact

- : Particulates, like other inert materials can be mechanically irritating.
- : May be harmful if swallowed. Ingestion

- : Particulates, like other inert materials can be mechanically irritating.
- : Experience shows no unusual dermatitis hazard from routine handling.
 - : Refer to Section 11 for Toxicological Information.
- **Medical Conditions** : None known. Aggravated by Exposure:

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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.	
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.	
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.	
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.	
	5. FIRE-FIGHTING MEASURES	
Flash point	: Not applicable	
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable water spray, dry powder, foam, carbon dioxide (CO2)none. 	
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 	
	6. ACCIDENTAL RELEASE MEASURES	
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.	
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.	
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.	
	7. HANDLING AND STORAGE	
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.	



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Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXP	OSUI	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Chromium (III) oxide	0.5 mg/m3	Time Weighted Average	as Cr	ACGIH
		(TWA):		
	0.5 mg/m3	PEL:	as Cr	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Solid Evaporation rate Not applicable : Appearance Pellets, Slabs, sheets Specific Gravity: : Not determined Color GREEN Bulk density : Not established Odor Characteristic rubber odor Vapor pressure : Not applicable Not applicable Melting point/range : Not determined Vapour density : Boiling Point: Not applicable Not applicable pН Water solubility : Insoluble **10. STABILITY AND REACTIVITY** Stability : Stable.

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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.
1308-38-9	Chromium (III) oxide	Irritant	Eyes, Skin.
		sensitizer	Skin.

Additional Health Hazard Information:

Chromium (III) oxide 1308-38-9 The bi and trivalent forms of chrome have a low order of acute toxicity but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) componds are not considered carcinogenic in animals or humans.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	A / A

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sion Number 1.4 /ision Date 12/01/2004			Pr	Page 5 of int Date 7/16/20
Contaminated packaging	material has the r transportation and	erred when possible. esponsibility for proj d disposal in accorda nd local regulations.	per waste class	ification,
	14. TRANSPORT	INFORMATION		
U.S. DOT Classification ICAO/IATA (air) IMO / IMDG (maritime)	Refer to specificRefer to specificRefer to specific	regulation.		
	15. REGULATORY	Y INFORMATION		
US Regulations:				
OSHA Status	: Classified as haza	ardous based on com	ponents.	
TSCA Status	: All components TSCA Inventory.	of this product are lis	sted on or exen	npt from the
US. EPA CERCLA Hazardou	Substances (40 CFR 3	02)		
Not applicable				
California Proposition 65 SARA Title III Section 302 Ex Not applicable	California to caus		chemical know	vn to the State of
SARA Title III Section 313 To	xic Chemicals:			
Chemical Name CHROMIUM III COM	POUNDS	CAS-No. 1308-38-9	Weight 49.00	t %
Canadian Regulations:				
National Pollutant Rele Chemical Name Chromium (III) oxide	ase Inventory (NPRI)	CAS-No. 1308-38-9	Weight %	NPRI ID# 69
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POLYMERS

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.
1308-38-9

DSL

: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

:	Listed
:	Listed
	:

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.