MATERIAL SAFETY DATA SHEET

STAN-TONE 51EP01 GREEN

Version Number 1.1 Revision Date 04/08/2010

Product Use

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POLYMERS

1. PRODUCT AND COMPANY IDENTIFICATION

EXCEL POLYMERS LLC 14330 Kinsman Road, Burton, OH 44021

Telephone Emergency telephone	:	Product Stewardship (440) 834-4644 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE 51EP01 GREEN
Product code	:	AD3000020860
Chemical Name	:	Mixture
CAS-No.	:	Mixture

- : Mixture
 - : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Stearic acid	57-11-4	1 - 5
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the enduser (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: not applicable
Flammable Limits	
Upper explosion limit	: not applicable
Lower explosion limit	: not applicable
Autoignition temperature	: not applicable
Suitable extinguishing media	: Water spray, Dry powder, Foam, Carbon dioxide (CO2).
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	5. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EX	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		
Stearic acid	10 mg/m3	Time Weighted Average	Total dust. as stearates	ACGIH
		(TWA):		
	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odour Melting point/range Boiling Point: Solid
pellets, Slabs, sheets
GREEN
Characteristic rubber odor
Not determined
not applicable

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH Not applicable
Not determined
Not established
not applicable
not applicable
not applicable

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Water solubility : Insoluble				
	10. STABILITY AND REACTIVITY			
Stability	: Stable.			
Hazardous Polymerization	: Will not occur.			
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.			
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.			
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.			

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
57-11-4	Stearic acid	Irritant	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57-11-4	Stearic acid	Oral LD50	4,600 mg/kg	rat
		Dermal LD50	>5 gm/kg	rabbit

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	:	not applicable

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	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	as Substances (40 CFR 302)
not applicable	
California Propositior 65	n : Not applicable
SARA Title III Section 302 E	Extremely Hazardous Substance
Unless specific chemicals are	identified under this section, this product is Not Applicable under this regula



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Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

Chemical Name			CAS-No.	Weight	NPRI ID#
				percent	
C.I. Pigment Green 36			14302-13-7	30.00 - 60.00	
WHMIS Classification	•	Not controlled.			
WINNIS Classification	•	Not controlled.			
DSL	:		s of this product as (DSL) or are exer	re on the Canadian npt.	Domestic
National Inventories:					
Australia AICS	:	Listed			
China IECS	:	Listed			
Europe EINECS	:	Listed			
Japan ENCS	:	Listed			
Korea KECI	:	Listed			
Philippines PICCS	:	Listed			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at

the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.