

Keltan[®] 4577

Product Description Crystalline ethylene-propylene rubber with medium ENB (ethylidene

norbornene) content and a medium Mooney viscosity at 75 phr extender oil. The combination of very high molecular weight and high greenstrength results in a very high level of physical properties and contributes to an

excellent collapse resistance in extruded profiles.

Typical applications are in automotive profiles, TPV and (low hardness)

moulded goods.

Supply Form Standard bales.

Raw Material Properties

Property	Nominal Value	Unit	Test Method
Mooney Viscosity ML (1+4) 125°C	46	MU	ISO 289
Ethylene content	66	wt %	ASTM D 3900
ENB content	5.1	wt %	ASTM D 6047
Molecular weight distribution	Narrow		LANXESS
Oil content	75	phr	ISO 1407 Method D

Other Product Features

Property	Typical Value		
Specific gravity	0.88	kg/dm3	
Stabilizer	Non-staining		
Packaging	Wood & cardboa	Wood & cardboard box; LDPE black bale wrap; 40 standard bales (1000 kg).	

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Storage Life/Conditions	The product should be stored dry and at temperature < 30 °C. Exposure to light has to be avoided.
Shelf life	36 months from date of production stored at above mentioned conditions.
Product Safety	Relevant safety data and references as well as the possibly necessary warning labels are to be found in the safety data sheet.

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

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